Commonwealth of Kentucky

Natural Resources and Environmental Protection Cabinet
Department for Environmental Protection
Division for Air Quality
803 Schenkel Lane
Frankfort, Kentucky 40601
(502) 573-3382

AIR QUALITY PERMIT

Permittee Name: Topy Corporation

Mailing Address: 980 Chenault Road, Frankfort, Kentucky 40601

Source Name: Same as above Mailing Address: Same as above

Source Location: Same as above

Permit Number: V-02-015 Log Number: F896 Review Type: Title V

Source ID #: 21-073-00038

Regional Office Frankfort County: Franklin

Application

Complete Date: July 29, 1997

Issuance Date: December 13, 2002 Expiration Date: December 13, 2007

> John S. Lyons, Director Division for Air Quality

TABLE OF CONTENTS

<u>SECTION</u>		<u>DATE</u> OF ISSUANCE	<u>PAGE</u>
SECTION A	PERMIT AUTHORIZATION	December 13, 2002	1
SECTIONA	TERMIT AUTHORIZATION	December 13, 2002	1
SECTION B	EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS	December 13, 2002	2
SECTION C	INSIGNIFICANT ACTIVITIES	December 13, 2002	Ø
SECTION D	SOURCE EMISSION LIMITATIONS AND TESTING REQUIREMENTS	December 13, 2002	2
SECTION E	SOURCE CONTROL EQUIPMENT OPERATING REQUIREMENTS	December 13, 2002	2
SECTION F	MONITORING, RECORD KEEPING, AND REPORTING REQUIREMENTS	December 13, 2002	3
SECTION G	GENERAL CONDITIONS	December 13, 2002	Ø
SECTION H	ALTERNATE OPERATING SCENARIOS	December 13, 2002	3
SECTION I	COMPLIANCE SCHEDULE	December 13, 2002	3

Permit Number: <u>V-02-015</u> Page: <u>1</u> of <u>32</u>

SECTION A - PERMIT AUTHORIZATION

Pursuant to a duly submitted application the Kentucky Division for Air Quality hereby authorizes the operation of the equipment described herein in accordance with the terms and conditions of this permit. This permit has been issued under the provisions of Kentucky Revised Statutes Chapter 224 and regulations promulgated pursuant thereto.

The permittee shall not construct, reconstruct, or modify any affected facilities without first having submitted a complete application and receiving a permit for the planned activity from the permitting authority, except as provided in this permit or in 401 KAR 52:020, Title V Permits.

Issuance of this permit does not relieve the permittee from the responsibility of obtaining any other permits, licenses, or approvals required by this Cabinet or any other federal, state, or local agency.

Permit Number: <u>V-02-015</u> Page: <u>2</u> of <u>32</u>

SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS

01, 04, 17 (S1, S4, S23) Line #1, Line#2 and Line#3 Flash Butt Welding

<u>Description:</u> Electric resistance welding to join ends of outer rim band for steel wheels Line 1 was installed in October 1985, Line 2 in May 1989 and Line 3 in 2002. All machines are made by Osaki Denki Corp. Capacities are 1050 pieces per hour each. Primary controls for particulate from welding are cyclones with 90% control efficiency, secondary controls are cartridge filters with a 97% control efficiency. Associated with each welder is a Planisher and a Trimmer, neither of which are controlled.

APPLICABLE REGULATIONS: 401 KAR 59:010, New process operations, applies to Lines 1, 2, & 3 Flash Butt Welding Machines, Planishers and Trimmers.

1. <u>Operating Limitations</u>: The above affected facilities shall be operated in a manner which ensures compliance with the emission limitations in Section B2. below.

2. Emission Limitations:

- A. Visible emissions shall not equal or exceed 20% opacity. 401 KAR 59:010, Section 3(1)(b)
- B. Particulate emissions shall not equal or exceed 2.34 lbs. per hour for each machine. 401 KAR 59:010, Section 3(2)

Compliance Demonstration Method: For Welders compliance with emission limits is assumed when cartridge filters are in place and cyclones are operating. Planisher and Trimmer emissions are within limits by design.

3. Testing Requirements: See Section D

4. **Specific Monitoring Requirements:**

Cyclone pressure drop shall be noted daily. The permittee shall perform a qualitative opacity observation for each welding operation daily. The presence of opacity in emissions shall necessitate a Method 9 opacity reading by a qualified observer. See also Section F.

5. Specific Recordkeeping Requirements:

- A. Pressure drop across the dust collector shall be recorded daily.
- B. The permittee shall keep records of maintenance and repair performed on emission control units associated with the three flash butt welding machines. This shall include replacement of pulse jet cartridges.
- C. Results of opacity observations and Method 9 readings shall be recorded. A Method 9 reading which equals or exceeds 20% opacity shall require a record of actions taken to bring emissions into compliance.

SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE

Permit Number: <u>V-02-015</u> Page: <u>3</u> of <u>32</u>

REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

- **6. Specific Reporting Requirements:** See Section F
- **Specific Control Equipment Operating Conditions:** Each dust collector shall have positive pressure drop during welding operations. See also Section E
- 8. Alternate Operating Scenarios: NA

Permit Number: <u>V-02-015</u> Page: <u>4</u> of <u>32</u>

SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

03, 05, 18 (**S3, S5, S24**) Line #1 Disc Welding, Line #2 Disc Welding, Line #3 Disc Welding

<u>Description</u>: Line 1 was installed in October 1985, Line 2 in May 1989 and Line 3 in 2002. These welders attach the centers of the steel wheels to the rim bands. Each line consists of four Mag Arc Welders and three Spot Welders, with Line 2 having an additional three Mag Welders for special assembly. Line 1 has no control. Lines 2 and 3 have electrostatic precipitators for particulate control. Control efficiency for Lines 2 and 3 is 95%.

APPLICABLE REGULATIONS: 401 KAR 59:010, New process operations, applies to Lines 1, 2 and 3.

1. <u>Operating Limitations</u>: The above affected facilities shall be operated in a manner which ensures compliance with the emission limitations in Section B2. below.

2. <u>Emission Limitations</u>:

- A. Visible emissions shall not equal or exceed 20% opacity. 401 KAR 59:010, Section 3(1)(b).
- B. Particulate emissions shall not equal or exceed 2.34 lbs. per hour for each machine. 401 KAR 59:010, Section 3(2).

Compliance Demonstration Method: Qualitative opacity observation shall be used to demonstrate compliance with opacity requirements. Potential emission of PM is less than applicable limits.

- 3. Testing Requirements: See Section D
- **Specific Monitoring Requirements:** The permittee shall perform a qualitative opacity observation for each welding operation daily. The presence of opacity in emissions shall necessitate a Method 9 opacity reading by a qualified observer.
- **Specific Recordkeeping Requirements:** Results of opacity observations and Method 9 readings shall be recorded. A Method 9 reading which equals or exceeds 20% opacity shall require a record of actions taken to bring emissions into compliance.
- **6. Specific Reporting Requirements:** See Section F
- 7. Specific Control Equipment Operating Conditions: Normal readings for electorstatic precipitator control panel should be approximately 15 Milliamperes DC and 15 Kilovolts

for the A-stage, and 8 Milliamperes DC and 8 Kilovolts DC for the B-stage. See also Section E.

8. Alternate Operating Scenarios: N.A.

Permit Number: <u>V-02-015</u> Page: <u>5</u> of <u>32</u>

SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

10, 35, 16 (S10, A17, S20) Paint Lines

Description:

EP 10 (S10) is the solvent based painting operation on Line #1 for steel wheels. All points are vented to a thermal oxidizer. Primary particulate control for a) is a water curtain, secondary control is panel filter. Particulate at b) is captured by panel filters. PM control efficiency is 99.9%. Control efficiency of VOC's is 99%. EP10 (S10) was installed in January 1996. The line consists of:

- a) Robotic Paint Applicators
- b) Electrostatic Spray
- c) Flash-off Tunnel
- d) Top Coat Oven
- e) Repair Booth and associated oven (shared with EP 16)
- f) Paint Mix Room

EP 16 (S20) is a new solvent based robotic spray painting operation on Line #2 for steel wheels. All points are vented to the same thermal oxidizer as EP 10 (S10) above. PM is to be controlled by panel filters with 99.9% removal efficiency. Installation will be 2002. EP 16 is identical to EP 10, with the same equipment as listed above for EP 10. The two lines will share only the repair booth.

APPLICABLE REGULATIONS:

401 KAR 59:225, New miscellaneous metal parts and products surface coating operations is applicable to each paint line listed above.

401 KAR 59:010, New process operations, applies to each paint line listed above.

1. <u>Operating Limitations</u>: The above affected facilities shall be operated in a manner which ensures compliance with the emission limitations in Section B2. below.

2. Emission Limitations:

A. The permittee shall not discharge into the atmosphere more than 15% by weight of the VOC's net input into each paint line. (401 KAR 59:225, Section 3)

Compliance Demonstration Method:

1. Capture efficiency (C) shall be demonstrated for each emission collection device. A manufacturer's guarantee or demonstration by temporary total enclosure shall be acceptable proof of capture efficiency.

Permit Number: <u>V-02-015</u> Page: <u>6</u> of <u>32</u>

REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

2. Using demonstrated destruction efficiency (D) of the oxidizer to which captured emissions have been routed:

Actual VOC Emissions =
$$\sum_{i=1}^{n} M_i \rho_i (1-C_i) + (1-D) \sum_{i=1}^{n} M_i \rho_i C_i$$

Where M = pounds of material (primer, thinner, paint) applied at point i.

 ρ = percent by weight of VOC in material

n = total number of emission points

- 3. % VOC emitted = Actual VOC's (from above)/ Total VOC's Input (from MSDS or testing)
- B. Visible emissions from each paint line shall not equal or exceed 20% opacity. 401 KAR 59:010, Section 3(1)(b)
- C. Particulate emissions from each line shall not equal or exceed 2.34 lbs. per hour for each machine.

401 KAR 59:010, Section 3(2)

Compliance Demonstration Method: Particulate emissions shall be considered to meet limitations above when filters are in place and in good condition and water curtain is operating.

3. Testing Requirements: See Section G(d)

4. Specific Monitoring Requirements:

- A. The permittee shall monitor the chamber temperature of the each thermal oxidizer on a continuous basis.
- B. Particulate filters shall be visually inspected once per shift.

5. <u>Specific Recordkeeping Requirements</u>:

- 1. Incinerator combustion chamber temperature shall be recorded on a continuous basis.
- 2.Records of VOC and/or HAP containing materials used shall be kept on a monthly basis.
- 3. Records of repair and maintenance shall be kept for each incinerator.
- 4. Records of HAP emissions and gallons of solids applied with a monthly average of pounds of HAP's emitted per gallon of solids applied for EP 16, steel paint line #2, shall be kept separately in order to determine compliance with Subpart B requirements.

Permit Number: <u>V-02-015</u> Page: <u>7</u> of <u>32</u>

SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

- 5. The permittee shall record all periods (during actual coating operations) in excess of 3 hours during which the average temperature in any thermal incinerator used to controlemissions from an affected facility remains more than 28° C (50° F) below the temperature at which compliance was demonstrated during the most recent measurement of incinerator efficiency.
- 6. The permittee shall maintain a log of particulate filter inspections showing time of inspection, identity of inspecting personnel, and filter replacements.
- 7. Records shall be maintained for a period of five years.

Specific Reporting Requirements:

1. The permittee shall identify, record, and submit a written report to the Division's Frankfort Field Office of each instance in excess of 3 hours during which the average temperature of the thermal incinerator used to control emissions from an affected facility remains more

than 28° C (50° F) below that at which compliance was demonstrated during the most recent measurement of incinerator efficiency. If no such periods occur, the permittee shall state this in a report to be submitted **semiannually**.

See also Section F

7. Specific Control Equipment Operating Conditions:

The temperature of the thermal oxidizer combustion chamber averaged over any 3 consecutive hours shall be no more than 28°C (50°F) below the average temperature recorded during the most recent performance test which demonstrates compliance.

8. Alternate Operating Scenarios: None

Permit Number: <u>V-02-015</u> Page: <u>8</u> of <u>32</u>

SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

21 (A2) Dross Room

<u>Description</u>: Removal of impurities from molten aluminum, alloying and charging of melt furnace with aluminum. Dust is controlled by a cartridge dust collector with 99% efficiency.

APPLICABLE REGULATIONS:

401 KAR 59:010, New process operations, applies to the Dross Room.

1. <u>Operating Limitations</u>: The above affected facilities shall be operated in a manner which ensures compliance with the emission limitations in Section B2. below.

2. <u>Emission Limitations</u>:

- A. Visible emissions from the Dross Room shall not equal or exceed 20% opacity. 401 KAR 59:010, Section 3(1)(b).
- B. Particulate emissions from the Dross Room shall not equal or exceed 2.34 lbs. per hour. 401 KAR 59:010, Section 3(2).

Compliance Demonstration Method: Particulate emissions shall be considered to meet limitations above when filter is in place and in good condition.

- **Testing Requirements:** See Section D
- **Specific Monitoring Requirements:** The permittee shall perform a qualitative opacity observation daily. The presence of opacity in emissions shall necessitate a Method 9 opacity reading by a qualified observer.
- **Specific Recordkeeping Requirements:** Results of opacity observations and Method 9 readings shall be recorded. A Method 9 reading which equals or exceeds 20% opacity shall require a record of actions taken to bring emissions into compliance.
- **6. Specific Reporting Requirements:** See Section F
- 7. Specific Control Equipment Operating Conditions: See Section E
- **8.** Alternate Operating Scenarios: N.A.

Permit Number: <u>V-02-015</u> Page: <u>9</u> of <u>32</u>

SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

20 (A1) Aluminum Processing

<u>Description</u>: (a) Chip Melting Furnace (b) Holding Furnace Zone 2 (c) Chip Drying Kiln Hood (d) Dross Door (e) Three Ladle Burners (f) Jet Melter Zone 1 (g) Secondary Smoke Hood Particulate emissions are controlled alternately by three baghouses. Control efficiency is 95%. Installed 5/89.

30 (A13) Smoothing

<u>Description</u>: Buffing of cast aluminum wheels, with particulate controlled by baghouse. Control efficiency is 99%. Installed 7/92.

APPLICABLE REGULATIONS: 401 KAR 59:010, New process operations, applies to the aluminum processing operations.

1. <u>Operating Limitations</u>: The above affected facilities shall be operated in a manner which ensures compliance with the emission limitations in Section B2. below.

2. <u>Emission Limitations</u>:

- A. Visible emissions from the aluminum processing operations shall not equal or exceed 20% opacity.
 - 401 KAR 59:010, Section 3(1)(b)
- B. Particulate emissions from the aluminum processing operations shall not equal or exceed 2.34 lbs. per hour.
 - 401 KAR 59:010, Section 3(2)

Compliance Demonstration Method: Properly operating control equipment precludes non-compliance with the limits above. Monitoring for a positive pressure drop and visual observation of exhaust will assure compliance.

Testing Requirements: See Section D

4. **Specific Monitoring Requirements:**

- a. Pressure drop at the baghouses shall be read once per operating day.
- b. The permittee shall perform a qualitative opacity observation for each baghouse daily. The presence of opacity in emissions shall necessitate a Method 9 opacity reading by a qualified observer.

5. Specific Recordkeeping Requirements:

 A log of pressure drop readings which denotes the date, time, and identity of inspecting personnel shall be kept. Any repairs performed or problems noted shall also be recorded. Permit Number: <u>V-02-015</u> Page: <u>10</u> of <u>32</u>

SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

b) Results of opacity observations and Method 9 readings shall be recorded. A Method 9 reading which equals or exceeds 20% opacity shall require a record of actions taken to bring emissions into compliance.

6. Specific Reporting Requirements: See Section F

7. Specific Control Equipment Operating Conditions:

- a. Negative pressure (positive pressure drop) shall be maintained inside each baghouse at all times of operation of the affected facility.
- b. Baghouses shall be maintained and operated in accordance with manufacturer's specifications and recommendations.

8. Alternate Operating Scenarios: None

Permit Number: <u>V-02-015</u> Page: <u>11</u> of <u>32</u>

SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

35 (A17) Aluminum Wheel Coating Line

Description: A17(a) Colorcoat booth A17(e) Bake Oven #1

A17(b) Clearcoat booth A17(f) Bake Oven #2 A17(c) Mask Washers A17(g) Paint Mix Rooms

A17(d) Flash-off Tunnels

The line was installed May, 1989. Particulate is controlled using a three stage dry filter system. Control efficiency is 99.9%. VOC emissions are controlled by a thermal oxidizer at 99% efficiency. All points are vented to the oxidizer.

APPLICABLE REGULATIONS: 401 KAR 59:225, New miscellaneous metal parts and products surface coating operations is applicable to each paint line listed above.

401 KAR 59:010, New process operations, applies to each paint line listed above.

1. <u>Operating Limitations</u>: The above affected facilities shall be operated in a manner which ensures compliance with the emission limitations in Section B2. below.

2. <u>Emission Limitations</u>:

A. The permittee shall not discharge into the atmosphere more than 15% by weight of the VOC's net input into each paint line. (401 KAR 59:225, Section 3)

Compliance Demonstration Method:

- 1. Capture efficiency (C) shall be demonstrated for each emission collection device. A manufacturer's guarantee or demonstration by temporary total enclosure shall be acceptable proof of capture efficiency.
- 2. Using demonstrated destruction efficiency (D) of the oxidizer to which captured emissions have been routed: n

$$Actual \ VOC \ Emissions = \qquad \sum_{i=1}^{L} M_i \, \rho_i \, (\text{1-C}_i) \ + (\text{1-D}) \, \sum_{i=1}^{L} M_i \, \rho_i C_i$$

Where M = pounds of material (primer, thinner, paint) applied at point i.

 ρ = percent by weight of VOC in material

n = total number of emission points

- 3. % VOC emitted = Actual VOC's (from above)/ Total VOC's Input (from MSDS or testing).
- B. Visible emissions from the paint line shall not equal or exceed 20% opacity.

Permit Number: <u>V-02-015</u> Page: <u>12</u> of <u>32</u>

SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

401 KAR 59:010, Section 3(1)(b)

C. Particulate emissions from each line shall not equal or exceed 2.34 lbs. per hour for each machine.

401 KAR 59:010, Section 3(2)

Compliance Demonstration Method: Particulate emissions shall be considered to meet limitations above when filters are in place and in good condition.

Testing Requirements: See Section G(d)

4. **Specific Monitoring Requirements:**

- A. The permittee shall monitor the chamber temperature of the thermal oxidizer on a continuous basis.
- B. Particulate filters shall be visually inspected once per shift.

5. Specific Recordkeeping Requirements:

- 1. Incinerator combustion chamber temperature shall be recorded on a continuous basis.
- 2. Records of VOC and/or HAP containing materials used shall be kept on a monthly basis.
- 3. Records of repair and maintenance shall be kept for the incinerator.
- 4. A. The permittee shall record all periods (during actual coating operations) in excess of 3 hours during which the average temperature in any thermal incinerator used to control emissions from an affected facility remains more than 28° C (50° F) below the temperature at which compliance was demonstrated during the most recent measurement of incinerator efficiency.
- 5. The permittee shall maintain a log of particulate filter inspections showing time of inspection, identity of inspecting personnel, and filter replacements.
- 6. Records shall be maintained for a period of five years.

6. Specific Reporting Requirements:

The permittee shall identify, record, and submit a written report to the Division's Frankfort Field Office of each instance in excess of 3 hours during which the average temperature of the thermal incinerator used to control emissions from an affected facility remains more than 28° C (50° F) below that at which compliance was demonstrated during the most recent measurement of incinerator efficiency. If no such periods occur, the permittee shall state this in a report to be submitted **semiannually**. See also Section F.

SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE

Permit Number: <u>V-02-015</u> Page: <u>13</u> of <u>32</u>

REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

7. <u>Specific Control Equipment Operating Conditions</u>:

The temperature of the thermal oxidizer combustion chamber averaged over any 3 consecutive hours shall be no more than 28°C (50°F) below the average temperature recorded during the most recent performance test which demonstrates compliance.

8. Alternate Operating Scenarios: None

Permit Number: <u>V-02-015</u> Page: <u>14</u> of <u>32</u>

SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

43 (A24) Aluminum Chip Recovery

<u>Description</u>: Three screw conveyors, Smoke hood burner, Chip drying kiln, Chip densifier Smoke from oil burnoff is controlled by an afterburner at 99% efficiency.

APPLICABLE REGULATIONS:

401 KAR 59:010, New process operations, applies to the aluminum chip recovery operations. 40 CFR 63 Subpart RRR, National Emission Standards for Hazardous Air Pollutants for Secondary Aluminum Production.

1. <u>Operating Limitations</u>: The above affected facilities shall be operated in a manner which ensures compliance with the emission limitations in Section B2. below.

2. <u>Emission Limitations</u>:

- A. Visible emissions from the aluminum chip recovery operations shall not equal or exceed 20% opacity.
 - 401 KAR 59:010, Section 3(1)(b)
- B. Particulate emissions from the aluminum chip recovery operations shall not equal or exceed 2.34 lbs. per hour.
 - 401 KAR 59:010, Section 3(2)
- C. On and after the date the initial performance test is conducted or required to be conducted, whichever date is earlier, the permittee must not allow emissions from the chip dryer in excess of:
 - 1. 0.40 kilogram (kg) of THC, as propane, per megagram (Mg) (0.80 lb of THC, as propane, per ton) of feed/charge; and
 - 2. 2.5 micrograms (μg) of D/F (Dioxins/Furans) TEQ (Toxicity Equivalents) per Mg (3.5 x 10⁻⁵ gr per ton) of feed/charge.

3. Testing Requirements:

- 1. The permittee must conduct a performance test to measure THC and D/F emissions at the outlet of the control device while the unit processes only unpainted aluminum chips.
- 2. Prior to the initial performance test, the permittee must conduct a performance evaluation for the temperature monitoring device according to the requirements of 40 CFR 63.8, Section E.
- 3. The permittee shall use the following procedures to establish an operating parameter value or range for the afterburner operating temperature:

Permit Number: <u>V-02-015</u> **Page:** <u>15</u> **of** <u>32</u>

Permit Number: <u>V-02-015</u> Page: <u>16</u> of <u>32</u>

SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

- a) Continuously measure and record the operating temperature of each afterburner every 15 minutes during the THC and D/F performance tests;
- b) Determine and record the 15-minute block average temperatures for the three test runs; and
- c) Determine and record the 3-hour block average temperatures for the three test runs. See Section D.

4. **Specific Monitoring Requirements:**

- 1. The permittee must install, calibrate, maintain and operate a device to continuously monitor and record the operating temperature of the afterburner consistent with the requirements in 7. Specific Control Equipment Operating Conditions, below.
- 2. The temperature monitoring device must be installed at the exit of the combustion zone of the afterburner.
- 3. The monitoring system must record the temperature in 15-minute block averages and determine and record the average termperature for each 3-hour block period.
- 4. The recorder response range must include zero and 1.5 times the average temperature established according to the requirements in 3. <u>Testing Requirements</u> above.
- 5. The reference method must be a National Institute of Standards and Technology calibrated reference thermocouple-potentiometer system or alternate reference, subject to approval by the Division for Air Quality.
- 6. The permittee must conduct an inspection of each afterburner at least once a year and record the results. At a minimum, the inspection must include:
 - a) Inspection of all burners, pilot assemblies, and pilot sensing devices for proper operation and clean pilot sensor;
 - b) Inspection for proper adjustment of combustion air;
 - c) Inspection of internal structures (e.g. baffles) to ensure structural integrity;
 - d) Inspection of dampers, fans, and blowers for proper operation;
 - e) Inspection for proper sealing;
 - f) Inspection of motors for proper operation;
 - g) Inspection of combustion chamber refractory lining and clean and replace lining as necessary;
 - h) Inspection of afterburner shell for corrosion and/or hot spots;
 - i) Documentation, for the burn cycle that follows the inspection, that the afterburner is operating properly and any necessary adjustments have been made; and
 - i) Verification that the equipment is maintained in good operating condition.
 - k) Following an equipment inspection, all necessary repairs must be completed in accordance with the requirements of the OM & M plan.

Permit Number: <u>V-02-015</u> Page: <u>17</u> of <u>32</u>

SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

5. Specific Recordkeeping Requirements:

- 1. Records of repair and maintenance shall be kept for afterburner.
- 2. Records shall be maintained for a period of five years.
- 3. The permittee must record the type of materials charged to the unit for each operating cycle or time period used in the performance test.
- 4. The permittee shall keep records of 15-minute block average afterburner operating temperature, including any period when the average temperature in any 3-hour block period falls below the compliant operating parameter value with a brief explanation of the cause of the excursion and the corrective action taken; and
- 5. Records of annual afterburner inspections.
- 6. Records of all charge materials for the thermal chip dryer shall be kept.

Specific Reporting Requirements:

- 1. The permittee shall submit a certification of compliance each 6 months which states that only unpainted aluminum chips were used as feedstock in the chip dryer in the reporting period.
- 2. The permittee shall keep records of 15-minute block average afterburner operating temperature, including any period when the average temperature in any 3-hour block period falls below the compliant operating parameter value with a brief explanation of the cause of the excursion and the corrective action taken.
- 3. Records of annual afterburner inspections shall be kept. (**See 4. Specific Monitoring Requirements.**) See Section F.

7. Specific Control Equipment Operating Conditions:

- 1. The permittee shall maintain the 3-hour block average operating temperature of each afterburner at or above the average temperature established during the most recent performance test.
- 2. The afterburner shall be operated in accordance with the OM & M (Operation, Maintenance & Monitoring) plan.
- 3. Only unpainted aluminum chips shall be used as the feedstock.

8. Alternate Operating Scenarios: None

Permit Number: <u>V-02-015</u> Page: <u>18</u> of <u>32</u>

SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

42 (**A23**) Chip Recovery Wastes (Not currently in use).

Description: Magnetic separator, Pneumatic separator

Particulate emissions are controlled primarily by a cyclone with 95% capture efficiency and 99% control efficiency. Secondary control is provided by a panel filter with 99% overall control efficiency.

43 (**A26**) Vacuum Cleaning System for Powder Paint Recovery.

<u>Description</u>: Particulate emissions are controlled primarily by a cyclone with 95% capture efficiency and 99% control efficiency. Secondary control is provided by a panel filter with 99% overall control efficiency.

APPLICABLE REGULATIONS: 401 KAR 59:010, New process operations, applies to the chip recovery wastes operation and the vacuum cleaning system.

1. <u>Operating Limitations</u>: The above affected facilities shall be operated in a manner which ensures compliance with the emission limitations in Section B2. below.

2. <u>Emission Limitations</u>:

- A. Visible emissions from either chip recovery wastes or the vacuum cleaning system shall not equal or exceed 20% opacity.
 - 401 KAR 59:010, Section 3(1)(b)
- B. Particulate emissions from either chip recovery wastes or the vacuum cleaning system shall not equal or exceed 2.34 lbs. per hour. 401 KAR 59:010, Section 3(2)

Compliance Demonstration Method: Particulate emissions shall be considered to meet limitations above when filters are in place and in good condition and cyclone is operating at a positive pressure drop.

- **Testing Requirements:** See Section D
- **4. Specific Monitoring Requirements:** Cyclone pressure drop shall be read once per day.
- 5. **Specific Recordkeeping Requirements:**
 - a) The permittee shall keep records of maintenance and repair performed on emission control equipment, including filter changes.
 - b) Cyclone pressure drop readings shall be recorded daily.
- **6. Specific Reporting Requirements:** See Section F.

SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE

Permit Number: <u>V-02-015</u> Page: <u>19</u> of <u>32</u>

REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

Specific Control Equipment Operating Conditions: Cyclone shall have positive pressure drop at all times of operation. See also Section E

8. Alternate Operating Scenarios: N.A.

Permit Number: <u>V-02-015</u> Page: <u>20</u> of <u>32</u>

SECTION B - EMISSION POINTS, EMISSIONS UNITS, APPLICABLE REGULATIONS, AND OPERATING CONDITIONS (CONTINUED)

18, 19, (S9, S19) Electrodeposition Painting

Description: EP 18 (S9) is electrodeposition painting on Line #1. EP 19 (S19) is electrodeposition painting on Line #2. Waterbased coatings are used on both lines. Associated with each electrodeposition tank are a preheat oven and a bake oven designated S9a, S9b, S19a and S19b respectively. With the exception of S9, the electrodeposition tank for Line #1, S9a, S9b, S19, S19a and S19b are controlled by thermal oxidation. Control efficiency is 98%.

APPLICABLE REGULATIONS: 401 KAR 59:225, New miscellaneous metal parts and products surface coating operations applies to these two coating lines. These emissions points are exempt from the requirements of Section 3 due to low VOC content of the coatings.

- 1. <u>Operating Limitations</u>: VOC content of coatings as applied shall be less than 0.42 kg/l (3.5 lb/gal) excluding water or exempt solvent or both. (Section 6. Exemptions)
- 2. Emission Limitations: None
- **Testing Requirements:** If deemed necessary, the cabinet shall obtain samples of the coatings used at the facility to verify that the coatings meet the requirements in Section 6 of 401 KAR59:225.
- 4. Specific Monitoring Requirements: See Section F
- 5. Specific Record Keeping Requirements: 401 KAR59:225, Section 4

Daily records shall be maintained by the source for the most recent five year period. These records shall include, but not be limited to:

- (a) Applicable regulation number;
- (b) Application method and substrate type;
- (c) Amount and type coating (including catalyst and reducer for multicomponent coatings), or solvent used at each point of application, including exempt compounds;
- (d) The VOC content as applied in each coating or solvent;
- (e) The date for each application for coating or solvent;
- (f) The amount of surface preparation, clean-up, or wash-up solvent (including exempt compounds) used and the VOC content of each.
- **6. Specific Reporting Requirements:** See Section F
- 7. Specific Control Equipment Operating Conditions: See Section D
- **8. Alternate Operating Scenarios:** None

Permit Number: <u>V-02-015</u> Page: <u>21</u> of <u>32</u>

SECTION C - INSIGNIFICANT ACTIVITIES

The following listed activities have been determined to be insignificant activities for this source pursuant to Regulation 401 KAR 50:035, Section 5(4). While these activities are designated as insignificant the permittee must comply with the applicable regulation and some minimal level of periodic monitoring may be necessary.

<u>Description</u>	Generally Applicable Regulation	
1. (-) Rust Prevention	None	
2. (S6) Degreasing	401 KAR 59:010	
3. (S11, S12) Two Natural Gas Steam Boilers, 8.4 mmBTU/hr	401 KAR 59:015	
4. (A3) Tool Furnace, 1.0 mmBTU/hr.	401 KAR 59:015	
5. (A4) Sixteen Casting Machines, 0.4 mm BTU/hr	each None	
6. (A4) Die Coat, Handblasters	401 KAR 59:010	
7. (A5, A6, A7) Die Preheat #1, #2, #3	401 KAR 59:010	
8. (A8) Solution Treatment Furnace	None	
9. (A10) Tempering Furnace	None	
10. (A13, A14) Smoothing/Shotblast	401 KAR 59:010	
11. (A15) Degrease Stage of Pretreat	401 KAR 59:010	
12. (A16c) Pretreat Drying Oven	None	
13. (A18) Powder Paint Line	401 KAR 59:010	
14. (A19) Powder Baking Oven	401 KAR 59:225 (Exempt)	
15. (A20) Seventeen Lathe Lines	None	
16. (A22) Ultrasonic Cleaner	401 KAR 59:010	
17. (A21) Cleaning Equipment	None	
18. (A23) Tumble Cleaner	401 KAR 59:010	
19. (A27) Natural Gas Steam Boiler, 7.5 mmBTU/h	ar 401 KAR 59:015	

Permit Number: <u>V-02-015</u> Page: <u>22</u> of <u>32</u>

SECTION D - SOURCE EMISSION LIMITATIONS AND TESTING REQUIREMENTS

1. Emissions of any regulated air pollutant, as defined in 401 KAR 50:035, Section 1, Definitions, and measured by methods referenced in 401 KAR 50:015, Section 1, shall not exceed the respective limitations specified herein.

2. Compliance with annual emissions and processing limitations imposed pursuant to 401 KAR 50:035, Section 7(1)(a), and contained in this permit, shall be based on emissions and processing rates for any twelve (12) consecutive months.

Permit Number: <u>V-02-015</u> Page: <u>23</u> of <u>32</u>

SECTION E - SOURCE CONTROL EQUIPMENT REQUIREMENTS

1. Pursuant to 401 KAR 50:055, Section 2(5), at all times, including periods of startup, shutdown and malfunction, owners and operators shall, to the extent practicable, maintain and operate any affected facility including associated air pollution control equipment in a manner consistent with good air pollution control practice for minimizing emissions. Determination of whether acceptable operating and maintenance procedures are being used will be based on information available to the division which may include, but is not limited to, monitoring results, opacity observations, review of operating and maintenance procedures, and inspection of the source.

Permit Number: <u>V-02-015</u> Page: <u>24</u> of <u>32</u>

SECTION F - MONITORING, RECORD KEEPING, AND REPORTING REQUIREMENTS

- 1. When continuing compliance is demonstrated by periodic testing or instrumental monitoring, the permittee shall compile records of required monitoring information that include:
 - a. Date, place as defined in this permit, and time of sampling or measurements.
 - b. Analyses performance dates;
 - c. Company or entity that performed analyses;
 - d. Analytical techniques or methods used;
 - e. Analyses results; and
 - f. Operating conditions during time of sampling or measurement.

[Section 1b (IV) 1 of the Cabinet Provisions and Procedures for Issuing Title V Permits incorporated by reference in 401 KAR 52:020, Section 26].

- 2. Records of all required monitoring data and support information, including calibrations, maintenance records, and original strip chart recordings, and copies of all reports required by the Division for Air Quality, shall be retained by the permittee for a period of five years and shall be made available for inspection upon request by any duly authorized representative of the Division for Air Quality [Sections 1b(IV) 2 and 1a(8) of the *Cabinet Provisions and Procedures for Issuing Title V Permits* incorporated by reference in 401 KAR 52:020, Section 26].
- 3. In accordance with the requirements of 401 KAR 52:020 Section 3(1)h the permittee shall allow authorized representatives of the Cabinet to perform the following during reasonable times:
 - a. Enter upon the premises to inspect any facility, equipment (including air pollution control equipment), practice, or operation;
 - b. To access and copy any records required by the permit:
 - c. Sample or monitor, at reasonable times, substances or parameters to assure compliance with the permit or any applicable requirements.

Reasonable times are defined as during all hours of operation, during normal office hours; or during an emergency.

- 4. No person shall obstruct, hamper, or interfere with any Cabinet employee or authorized representative while in the process of carrying out official duties. Refusal of entry or access may constitute grounds for permit revocation and assessment of civil penalties.
- 5. Summary reports of any monitoring required by this permit shall be submitted to the Regional Office listed on the front of this permit at least every six (6) months during the life of this permit, unless otherwise stated in this permit. For emission units that were still under construction or which had not commenced operation at the end of the 6-month period covered by the report and are subject to monitoring requirements in this permit, the report shall indicate that no monitoring was performed during the previous six months because the emission unit was not in operation [Section 1b (V)1 of the *Cabinet Provisions and Procedures for Issuing Title V Permits* incorporated by reference in 401 KAR 52:020, Section 26].

Permit Number: <u>V-02-015</u> Page: <u>25</u> of <u>32</u>

SECTION F - MONITORING, RECORD KEEPING, AND REPORTING REQUIREMENTS (CONTINUED)

6. The semi-annual reports are due by January 30th and July 30th of each year. All reports shall be certified by a responsible official pursuant to 401 KAR 52:020 Section 23. All deviations from permit requirements shall be clearly identified in the reports.

- 7. In accordance with the provisions of 401 KAR 50:055, Section 1 the owner or operator shall notify the Regional Office listed on the front of this permit concerning startups, shutdowns, or malfunctions as follows:
 - a. When emissions during any planned shutdowns and ensuing startups will exceed the standards notification shall be made no later than three (3) days before the planned shutdown, or immediately following the decision to shut down, if the shutdown is due to events which could not have been foreseen three (3) days before the shutdown.
 - b. When emissions due to malfunctions, unplanned shutdowns and ensuing startups are or may be in excess of the standards notification shall be made as promptly as possible by telephone (or other electronic media) and shall cause written notice upon request.
- 8. The owner or operator shall report emission related exceedances from permit requirements including those attributed to upset conditions (other than emission exceedances covered by Section F.7. above) to the Regional Office listed on the front of this permit within 30 days. Other deviations from permit requirements shall be included in the semiannual report required by Section F.6 [Section 1b (V) 3, 4. of the *Cabinet Provisions and Procedures for Issuing Title V Permits* incorporated by reference in 401 KAR 52:020, Section 26]
- 9. Pursuant to 401 KAR 52:020, Permits, Section 21, the permittee shall certify compliance with the terms and conditions contained in this permit, by completing and returning a Compliance Certification Form (DEP 7007CC) (or an alternative approved by the regional office) to the Regional Office listed on the front of this permit and the U.S. EPA in accordance with the following requirements:
 - a. Identification of the term or condition;
 - b. Compliance status of each term or condition of the permit;
 - c. Whether compliance was continuous or intermittent;
 - d. The method used for determining the compliance status for the source, currently and over the reporting period, and
 - e. For an emissions unit that was still under construction or which has not commenced operation at the end of the 12-month period covered by the annual compliance certification, the permittee shall indicate that the unit is under construction and that compliance with any applicable requirements will be demonstrated within the timeframes specified in the permit.

Permit Number: <u>V-02-015</u> Page: <u>26</u> of <u>32</u>

SECTION F - MONITORING, RECORD KEEPING, AND REPORTING REQUIREMENTS (CONTINUED)

f. The certification shall be postmarked by January 30th of each year. Annual compliance certifications should be mailed to the following addresses:

Division for Air Quality Frankfort Regional Office 643 Teton Trail, Suite B Frankfort, KY 40601 U.S. EPA Region IV Air Enforcement Branch Atlanta Federal Center 61 Forsyth St.

Atlanta, GA 30303-8960

Division for Air Quality Central Files 803 Schenkel Lane Frankfort, KY 40601

- 10. In accordance with 401 KAR 52:020, Section 22, the permittee shall provide the Division with all information necessary to determine its subject emissions within thirty (30) days of the date the KYEIS emission survey is mailed to the permittee.
- 11. Pursuant to Section VII (3) of the policy manual of the Division for Air Quality as referenced in 401 KAR 50:016, Section 1(1), results of performance test(s) required by the permit shall be submitted to the Division by the source or its representative within forty-five days after the completion of the fieldwork.

Permit Number: <u>V-02-015</u> Page: <u>27</u> of <u>32</u>

SECTION G - GENERAL PROVISIONS

(a) <u>General Compliance Requirements</u>

1. The permittee shall comply with all conditions of this permit. Noncompliance shall be a violation of 401 KAR 52:020 and of the Clean Air Act and is grounds for enforcement action including termination, revocation and reissuance, revision or denial of a permit [Section 1a, 3 of the *Cabinet Provisions and Procedures for Issuing Title V Permits* incorporated by reference in 401 KAR 52:020 Section 26].

- 2. The filing of a request by the permittee for any permit revision, revocation, reissuance, or termination, or of a notification of a planned change or anticipated noncompliance, shall not stay any permit condition [Section 1a, 6 of the *Cabinet Provisions and Procedures for Issuing Title V Permits* incorporated by reference in 401 KAR 52:020, Section 26].
- 3. This permit may be revised, revoked, reopened and reissued, or terminated for cause in accordance with 401 KAR 52:020, Section 19. The permit will be reopened for cause and revised accordingly under the following circumstances:
 - a. If additional requirements become applicable to the source and the remaining permit term is three (3) years or longer. In this case, the reopening shall be completed no later than eighteen (18) months after promulgation of the applicable requirement. A reopening shall not be required if compliance with the applicable requirement is not required until after the date on which the permit is due to expire, unless this permit or any of its terms and conditions have been extended pursuant to 401 KAR 52:020, Section 12:
 - b. The Cabinet or the U. S. EPA determines that the permit must be revised or revoked to assure compliance with the applicable requirements;
 - c. The Cabinet or the U. S. EPA determines that the permit contains a material mistake or that inaccurate statements were made in establishing the emissions standards or other terms or conditions of the permit;

Proceedings to reopen and reissue a permit shall follow the same procedures as apply to initial permit issuance and shall affect only those parts of the permit for which cause to reopen exists. Reopenings shall be made as expeditiously as practicable. Reopenings shall not be initiated before a notice of intent to reopen is provided to the source by the Division, at least thirty (30) days in advance of the date the permit is to be reopened, except that the Division may provide a shorter time period in the case of an emergency.

- 3. The permittee shall furnish information upon request of the Cabinet to determine if cause exists for modifying, revoking and reissuing, or terminating the permit; or compliance with the conditions of this permit [Section 1a, 7,8 of the *Cabinet Provisions and Procedures for Issuing Title V Permits* incorporated by reference in 401 KAR 52:020, Section 26].
- 4. The permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such facts or corrected information to the permitting authority [401 KAR 52:020, Section 7(1)].

Permit Number: <u>V-02-015</u> Page: <u>28</u> of <u>32</u>

SECTION G - GENERAL PROVISIONS (CONTINUED)

6. Any condition or portion of this permit which becomes suspended or is ruled invalid as a result of any legal or other action shall not invalidate any other portion or condition of this permit [Section 1a, 14 of the *Cabinet Provisions and Procedures for Issuing Title V Permits* incorporated by reference in 401 KAR 52:020, Section 26].

- 7. The permittee shall not use as a defense in an enforcement action the contention that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance [Section 1a, 4 of the *Cabinet Provisions and Procedures for Issuing Title V Permits* incorporated by reference in 401 KAR 52:020, Section 26].
- 8. Except for requirements identified in this permit as state-origin requirements, all terms and conditions shall be enforceable by the United States Environmental Protection Agency and citizens of the United States [Section 1a, 15 of the *Cabinet Provisions and Procedures for Issuing Title V Permits* incorporated by reference in 401 KAR 52:020, Section 26].
- 9. This permit shall be subject to suspension if the permittee fails to pay all emissions fees within 90 days after the date of notice as specified in 401 KAR 50:038, Section 3(6) [Section 1a, 10 of the *Cabinet Provisions and Procedures for Issuing Title V Permits* incorporated by reference in 401 KAR 52:020, Section 26].
- 10. Nothing in this permit shall alter or affect the liability of the permittee for any violation of applicable requirements prior to or at the time of permit issuance [401 KAR 52:020, Section 11(3)(b)].
- 11. This permit does not convey property rights or exclusive privileges [Section 1a, 9 of the *Cabinet Provisions and Procedures for Issuing Title V Permits* incorporated by reference in 401 KAR 52:020, Section 26].
- 12. Issuance of this permit does not relieve the permittee from the responsibility of obtaining any other permits, licenses, or approvals required by the Kentucky Cabinet for Natural Resources and Environmental Protection or any other federal, state, or local agency.
- 13. Nothing in this permit shall alter or affect the authority of U.S. EPA to obtain information pursuant to Federal Statute 42 USC 7414, Inspections, monitoring, and entry [401 KAR 52:020, Section 11(3)(d)].
- 14. Nothing in this permit shall alter or affect the authority of U.S. EPA to impose emergency orders pursuant to Federal Statute 42 USC 7603, Emergency orders [401 KAR 52:020, Section 11(3)(a)].
- 15. This permit consolidates the authority of any previously issued PSD, NSR, or Synthetic minor source preconstruction permit terms and conditions for various emission units and incorporates all requirements of those existing permits into one single permit for this source.

Permit Number: <u>V-02-015</u> Page: <u>29</u> of <u>32</u>

SECTION G - GENERAL PROVISIONS (CONTINUED)

16. Pursuant to 401 KAR 52:020, Section 11, a permit shield shall not protect the owner or operator from enforcement actions for violating an applicable requirement requirement prior to or at the time of issuance. Compliance with the conditions of a permit shall be considered compliance with:

- (a) Applicable requirements that are included and specifically identified in the permit.
- (b) Non-applicable requirements expressly identified in this permit.

(b) Permit Expiration and Reapplication Requirements

- 1. This permit shall remain in effect for a fixed term of five (5) years following the original date of issue. Permit expiration shall terminate the source's right to operate unless a timely and complete renewal application has been submitted to the Division at least six months prior to the expiration date of the permit. Upon a timely and complete submittal, the authorization to operate within the terms and conditions of this permit, including any permit shield, shall remain in effect beyond the expiration date, until the renewal permit is issued or denied by the Division [401 KAR 52:020, Section 12].
- 2. The authority to operate granted shall cease to apply if the source fails to submit additional information requested by the Division after the completeness determination has been made on any application, by whatever deadline the Division sets [401 KAR 52:02+0 Section 8(2)].

(c) Permit Revisions

- 1. A minor permit revision procedure may be used for permit revisions involving the use of economic incentive, marketable permit, emission trading, and other similar approaches, to the extent that these minor permit revision procedures are explicitly provided for in the SIP or in applicable requirements and meet the relevant requirements of 401 KAR 52:020, Section 14(2).
- 2. This permit is not transferable by the permittee. Future owners and operators shall obtain a new permit from the Division for Air Quality. The new permit may be processed as an administrative amendment if no other change in this permit is necessary, and provided that a written agreement containing a specific date for transfer of permit responsibility coverage and liability between the current and new permittee has been submitted to the permitting authority within ten (10) days following the transfer.

(d) <u>Construction, Start-Up, and Initial Compliance Demonstration Requirements</u> **EP # 16**

1. Construction of process and/or air pollution control equipment authorized by this permit shall be conducted and completed only in compliance with the conditions of this permit.

Permit Number: <u>V-02-015</u> Page: <u>30</u> of <u>32</u>

SECTION G - GENERAL PROVISIONS (CONTINUED)

2. Within thirty (30) days following commencement of construction and within fifteen (15) days following start-up and attainment of the maximum production rate specified in the permit application, or within fifteen (15) days following the issuance date of this permit, whichever is later, the permittee shall furnish to the Regional Office listed on the front of this permit in writing, with a copy to the Division's Frankfort Central Office, notification of the following:

- a. The date when construction commenced.
- b. The date of start-up of the affected facilities listed in this permit.
- c. The date when the maximum production rate specified in the permit application was achieved.
- 3. Pursuant to 401 KAR 52:020, Section 3(2), unless construction is commenced within eighteen (18) months after the permit is issued, or begins but is discontinued for a period of eighteen (18) months or is not completed within a reasonable timeframe then the construction and operating authority granted by this permit for those affected facilities for which construction was not completed shall immediately become invalid. Upon written request, the Cabinet may extend these time periods if the source shows good cause.
- 4. For those affected facilities for which construction is authorized by this permit, a source shall be allowed to construct with the proposed permit. Operational or final permit approval is not granted by this permit until compliance with the applicable standards specified herein has been demonstrated pursuant to 401 KAR 50:055. If compliance is not demonstrated within the prescribed timeframe provided in 401 KAR 50:055, the source shall operate thereafter only for the purpose of demonstrating compliance, unless otherwise authorized by Section I of this permit or order of the Cabinet.
- 5. This permit shall allow time for the initial start-up, operation, and compliance demonstration of the affected facilities listed herein. However, within sixty (60) days after achieving the maximum production rate at which the affected facilities will be operated but not later than 180 days after initial start-up of such facilities, the permittee shall conduct a performance demonstration (*test*) on the affected facilities in accordance with 401 KAR 50:055, General compliance requirements. These performance tests must also be conducted in accordance with General Provisions G(d)7 of this permit and the permittee must furnish to the Division for Air Quality's Frankfort Central Office a written report of the results of such performance test.
- 6. Terms and conditions in this permit established pursuant to the construction authority of 401 KAR 51:017 or 401 KAR 51:052 shall not expire.
- 7. Pursuant to Section VII 2.(1) of the policy manual of the Division for Air Quality as referenced by 401 KAR 50:016, Section 1.(1), at least one month prior to the date of the required performance test, the permittee shall complete and return a Compliance Test Protocol (Form DEP 6027) to the Division's Frankfort Central Office. Pursuant to 401 KAR 50:045, Section 5, the Division shall be notified of the actual test date at least ten (10) days prior to the test.

Permit Number: <u>V-02-015</u> Page: <u>31</u> of <u>32</u>

SECTION G - GENERAL PROVISIONS (CONTINUED)

8. Pursuant to Section VII 1 (2 and 3) of the policy manual of the Division for Air Quality as referenced by 401 KAR 50:016, Section 1.(1), if a demonstration of compliance, through performance testing was made at a production rate less than the maximum specified in the application form, then the permittee is only authorized to operate at a rate that is not greater than 110% of the rate demonstrated during performance testing. If and when the facility is capable of operation at the rate specified in the application, compliance must be demonstrated at the new production rate if required by the Division.

(e) <u>Acid Rain Program Requirements</u>

1. If an applicable requirement of Federal Statute 42 USC 7401 through 7671q (the Clean Air Act) is more stringent than an applicable requirement promulgated pursuant to Federal Statute 42 USC 7651 through 7651o (Title IV of the Act), both provisions shall apply, and both shall be state and federally enforceable.

(f) <u>Emergency Provisions</u>

- 1. Pursuant to 401 KAR 52:020 Section 24(1), an emergency shall constitute an affirmative defense to an action brought for the noncompliance with the technology-based emission limitations if the permittee demonstrates through properly signed contemporaneous operating logs or relevant evidence that:
 - a. An emergency occurred and the permittee can identify the cause of the emergency;
 - b. The permitted facility was at the time being properly operated;
 - c. During an emergency, the permittee took all reasonable steps to minimize levels of emissions that exceeded the emissions standards or other requirements in the permit; and
 - d. Pursuant to 401 KAR 52:020, 401 KAR 50:055, and KRS 224.01-400, the permittee notified the Division as promptly as possible and submitted written notice of the emergency to the Division when emission limitations are exceeded due to an emergency. The notice shall include a description of the emergency, steps taken to mitigate emissions, and corrective actions taken.
 - e. This requirement does not relieve the source from other local, state or federal notification requirements.
- 2. Emergency conditions listed in General Condition (f)1 above are in addition to any emergency or upset provision(s) contained in an applicable requirement [401 KAR 52:020, Section 24(3)].
- 3. In an enforcement proceeding, the permittee seeking to establish the occurrence of an emergency shall have the burden of proof [401 KAR 52:020, Section 24(2)].

(g) Risk Management Provisions

1. The permittee shall comply with all applicable requirements of 401 KAR Chapter 68, Chemical Accident Prevention, which incorporates by reference 40 CFR Part 68, Risk Management Plan provisions. If required, the permittee shall comply with the Risk Management Program and submit a Risk Management Plan to:

Permit Number: <u>V-02-015</u> Page: <u>32</u> of <u>32</u>

SECTION G - GENERAL PROVISIONS (CONTINUED)

RMP Reporting Center P.O. Box 3346 Merrifield, VA, 22116-3346

2. If requested, submit additional relevant information to the Division or the U.S. EPA.

(h) Ozone depleting substances

- 1. The permittee shall comply with the standards for recycling and emissions reduction pursuant to 40 CFR 82, Subpart F, except as provided for Motor Vehicle Air Conditioners (MVACs) in Subpart B:
 - a. Persons opening appliances for maintenance, service, repair, or disposal shall comply with the required practices contained in 40 CFR 82.156.
 - b. Equipment used during the maintenance, service, repair, or disposal of appliances shall comply with the standards for recycling and recovery equipment contained in 40 CFR 82.158.
 - c. Persons performing maintenance, service, repair, or disposal of appliances shall be certified by an approved technician certification program pursuant to 40 CFR 82.161.
 - d. Persons disposing of small appliances, MVACs, and MVAC-like appliances (as defined at 40 CFR 82.152) shall comply with the recordkeeping requirements pursuant to 40 CFR 82.166.
 - e. Persons owning commercial or industrial process refrigeration equipment shall comply with the leak repair requirements pursuant to 40 CFR 82.156.
 - f. Owners/operators of appliances normally containing 50 or more pounds of refrigerant shall keep records of refrigerant purchased and added to such appliances pursuant to 40 CFR 82.166.
- 2. If the permittee performs service on motor (fleet) vehicle air conditioners containing ozone-depleting substances, the source shall comply with all applicable requirements as specified in 40 CFR 82, Subpart B, Servicing of Motor Vehicle Air Conditioners.

Permit Number: <u>V-02-015</u> Page: <u>33</u> of <u>32</u>

SECTION H - ALTERNATE OPERATING SCENARIOS

Not Applicable

SECTION I - COMPLIANCE SCHEDULE

Not Applicable